DART AEROSPA	CE LTD	Work Order:	43093		
	)				
Description:	Lever	HRM	A <sub>A</sub>	 Part Number:	1867-43001-261
Inspection Dwg:	00 20, Rev:	B1			Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

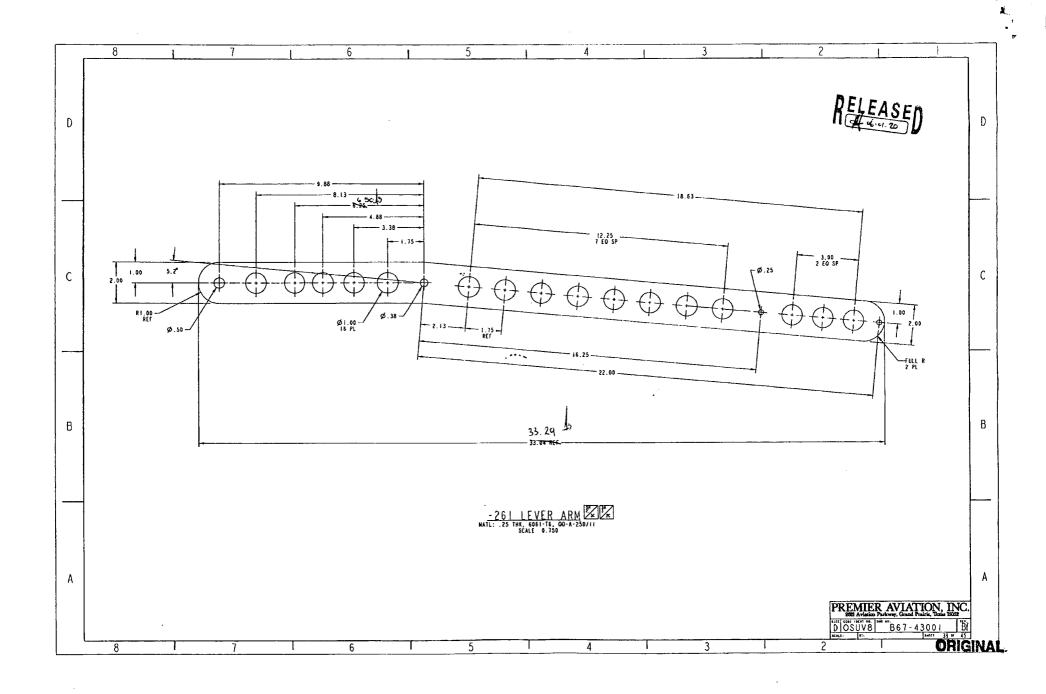
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X	First Article	X	Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Rejest	Method of Inspection	Comments
Ø ,25	4.005001	126,	ko ·		·	
Ø so	1006-001	,504	8	·		
ø ,38	t .006001	380	X			
\$ 1.00	100 - 001	1.00	X			•
5.00	7030	P00.6	8			
1.06	4030	1,00	8			
1.75	1/. 020	1751	X			
3.38	14/2 020	3.38	×			
4 88	H- 630	4.88	حر	e e e e e e e e e e e e e e e e e e e		
6.50	4036	6.50	×			
8.13	1/030	8.13	×			
9.88	14- 030	9.884	X			
2.13	4030	2.(31	×	,		
1.75	4030	1751	×			
25.61	4- 030	76.61	×			
16.25	4/- 030	16.75	x			
95 60	4036	33,00	×			
3.06	4- 030	2.997	λ .			
18.63	t/- ,030	18,625	×			
		. <u> </u>		,	·	
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Measured by:	B	Audited by:		Prototype Approval:	~	
Date:	8-10-36	Date:	08/1021	Date:		4
			757			

Rev	Date	Change		Revised by	Approved
Α		New Issue	,	KJ/JLM	<u>                                     </u>





Dart Ae	rospace	Ltd
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W/O:	Т		WO	RK ORDER CHANG	ES			- <del></del>		
DATE	STEP	PRO	OCEDURE CHAN		By Date Qty				Approval Chief Eng / Prod Mgr  Approva QC Inspector	
Part No	Part No: PAR #: Fault Category: NCR: Yes No DQA				A:	Date:				
	Re	esolution:	Disposition:						Date:	
NCR:	ì	,	WORK ORDE	R NON-CONFORM	ANCE (	NCR)				
DATE	STEP	Description of NC Section A	Corrective Action Initial Action Descript		tion B		Verification Section C		Approval Chief Eng	Approval QC Inspector
			Chief Eng	Chief Eng		Date			3	•

NOTE: Date & initial all entries

Cuetomo-	CU-DAR001 Dart Helicopters Services	Process Sheet  Drawing Name	STEVER ARM
Customer:	CO-DARGOT Dan Helicopters Services	Drawing Name	ELEVER ARIVI
Job Number:	43093	Part Numbe	r: PB6743001261
Job Number:			
Seq. #:	Machine Or Operation:		scription :
6.0	POWDER COATING	POWDER COATING  M/39/52	
Comme	nt: POWDER COATING		( -
	START TIME: 8:10  OVEN TEMPERATURE: 320  FINISH TIME: 8:50		green FX 00/11/03
7.0	QC3	INSPECT POWDER COAT/CI	
8.0	nt: INSPECT POWDER COAT/CHEMI PACKAGING 1	CAL CONVERSION  PACKAGING RESOURCE #1	08-11-63 (XIZ)
		, ,	(a)×
Comme	nt: PACKAGING RESOURCE #1 Identify and Stock	- ()	
,	Location: 439	8/4/3	
9.0	QC21	FINAL INSPECTION/W/O REI	LEASE 08)11/04
<del></del>	nt: FINAL INSPECTION/W/O RELEAS	<u> </u>	
bb Completion		-	MF 08-1

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W/O:			WO	RK ORDER CHANG	ES					
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	Date	Qty	Qty Approval Chief Eng / Prod Mgr		
Part No	:	PAR #:	Fault Cate	gory:	_ NCR: Ye	es No D	QA:	Date: _		
Resolution:			Disposition	_ QA: N/C	Closed: _	Date:				
NCR:			WORK ORDE	R NON-CONFORMA	ANCE (N	CR)				
		Description of NC	Corrective Action Section		ion B	Ver	Verification	Approval	Approval	
DATE	STEP	STEP Section A	Initial Chief Eng	Action Description Chief Eng			Section C Chief En			
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NOTE: Date & initial all entries

GR) When Green Thursday, 30/10/2008 8:17:01 AM User: Melanie Fauteux **Process Sheet** : CU-DAR001 Dart Helicopters Services : LEVER ARM Customer **Drawing Name** Job Number : 43093 **Estimate Number** : 12069 P.O. Number **Part Number** : PB6743001261 This Issue : 30/10/2008 S.O. No. : : B6743001 PAGE39 **Drawing Number** : NC Prsht Rev. : N/A **Project Number** : B1 First Issue : // : SMALL /MED FAB Type **Drawing Revision** : 41372 **Previous Run** Material **Due Date** : 06/11/2008 Qty: 12 Um: Each Written By Checked & Approved By 08-10-30 Comment New issue KJ/JLM : Est. A 05.06.07 Est Rev:B 08-06-23 now made on water jet DD verified by:EC **Additional Product** Job Number: Sore to Jolaland. Seq. #: Description: Machine Or Operation: 1.0 6061-T6 Bar .250 x 6.00 M6061T6B0250X06000 760 POI 1.4574 f(s)/Unit Total: 17.4888 f(s) Comment: Qty.: 6061-T6 Bar .25" x 6.0" WATER JET 2.0 Comment: FLOW WATER JET 1-Cut as per Dwg B67-43001 HB 8-10-30 Dwg Rev: Prog Rev:\_ 2-Deburr if necessary 1出8~10-30 3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE B8-10-30 Comment: INSPECT PARTS AS THEY COME OFF MACHINE 4.0 QC8 SECOND CHECK Comment: SECOND HAND FINISHING1 HAND FINISHING RESOURCE #1 5.0 1(R Comment: HAND FINISHING RESOURCE #1 08-10-3 Chemical Conversion Coat as per QSI 005 4.1